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A programmable logic controller (PLC) or programmable controller is an industrial digital computer which has been ruggedized and adapted for the control of manufacturing processes, such as assembly lines, or robotic devices, or any activity that requires high reliability, ease of programming and process fault diagnosis.. PLCs can range from small modular devices with tens of inputs and outputs ...

## **Programmable logic controller - Wikipedia**

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can be used by the controller 2. To convert controller signals into external signals that are used to control the machine or process 3. a) A rack that is located away from the processor module near the field devices b) To minimize the amount of wiring required 4. By its address 5. Type refers to an input or output

## **Answers to Chapter 2 Review Questions**

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